Day 1  Friday (D)
6:00am  Depart Phillipsburg, NJ (Phillipsburg Mall/Rear)
6:30am  Depart Bethlehem, PA (L.V.I.P)
6:50am  Depart Allentown, PA (Green Hills Commerce Center)
         Lunch stop on own
         Arrive Alexandria Bay, NY
         Check into hotel - Two (2) Nights
         **Riveredge Resort**
         Tour & Tasting at Dark Island Spirits

Liquor historians have found that some of the best whiskeys and rum were produced in the 1700's, when it was transported by wagon train or in the hull of a ship. The transportation period took place over 3-5 months and during that time, the liquid was constantly moving. Consumers found that these transported spirits had much more depth of flavor and smoothness compared to the products that were statically aged. With this knowledge, we set forth to develop a technology to move our spirits. **Tactile Immersed Isolated Maturation Engine, or TIIME™**, is a patent pending device which allows us to **Musically Mature™** our products. This process creates liquid waves forcing the liquid outward, into the wood, for far more barrel/liquid interaction. Dark Island Spirits is a craft distillery located in the heart of the 1000 island region of northern New York, bordering Ontario Canada, in Alexandria Bay. Each of their Bourbon, Brandy, Rum, Whiskey and Specialty Spirits, are **Musically Matured™** to different genres of music. The specific genre is shown on the label of each product.

Dinner included at Cavallario’s Steak House

Day 2  Saturday (B, L)
         **Breakfast** at hotel
         Tour & Tasting at Thousand Islands Winery

**Thousand Islands Winery**® is the largest farm winery in Northern New York State and is located along the majestic St. Lawrence River on a historic forty acre farmstead established in 1836. The primary grape varieties being planted in the Thousand Islands Region include Frontenac, Frontenac Gris, Marquette, and La Crescent which were developed by the University of Minnesota. The development of these cold-hardy grapes is the very reason we now enjoy the benefits of the ever-expanding Northern New York wine region.
Two Nation Tour aboard Uncle Sam’s Boat Tours – buffet lunch included

This international tour will take you on a 22 mile round-trip through American and Canadian waters – what is considered the ‘heart’ of the 1000 Islands. This trip will give you the best overall view of this truly unique geographical area shared by two nations. Tour guides will provide a lively narrative as you cruise through the narrow channels, over historic sunken wrecks, by magnificent summer homes of the rich and famous and provide you with local historical facts and folk lore as well as information about the area’s geology, environment and native wildlife. As you cruise on the emerald green waters of the mighty St. Lawrence River you will see international ships from all over the world either heading upriver to ports ringing the Great Lakes or heading downriver to the ocean and ports in distant lands. Your tour guide will even point out the exact location of the international boundary line between the U.S. and Canada so be ready to look!

Self-Guided tour of Boldt Castle

This 120-room Rhineland-style castle was built at the turn of the 20th century and is the 1000 Islands region’s top attraction. Boldt Castle is home to one of the saddest love stories ever told. Wander the halls and imagine what could have been if tragedy had not struck. Boldt Castle is the story of one man’s devotion to his beloved wife and a dream that went unfulfilled.

Dinner and time on own in downtown Alexandria Bay

Day 3 Sunday (B)

Breakfast at hotel
Arrive Clayton, NY

Rock Island Lighthouse Tour

Travel by boat to Rock Island and spend 1 hour visiting the island where you can climb up in the Lighthouse tower and look over the St. Lawrence River. Visit the Lighthouse keeper’s home that is now a museum and gift shop. Walk the island and see the building once used to store whale oil for burning in the lighthouse. Peer through the unique glass bottom boat to see native fish of the St. Lawrence, as well as countless other natural wonders beneath the waves of the Saint Lawrence River. The tour is guided by historical and naturalist narrators with unique knowledge of the Thousand Islands.

Lunch and time on own in Clayton, NY

Soon after it was settled in 1822, Clayton became a major shipbuilding and lumbering port. Dozens of charming buildings from this magnificent era remain. Clayton is home to some of the most unique museums in the 1000 Islands, including the renowned Antique Boat Museum, The Thousand Islands Museum, listed on the National Registry of Historic Places, and The Thousand Islands Arts Center. For some local flavor, stop at one of Clayton’s fine restaurants for some St. Lawrence River cuisine.
Depart Clayton, NY
Fast food dinner stop on own
9:00pm Approximate arrival in Allentown, PA

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<th>Price Per Person:</th>
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<th>Triple</th>
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Trans-Bridge Tours, Inc. strongly recommends travel insurance to protect your investment; unforeseen circumstances may occur. Travel insurance protects you from two types of financial losses: the money you invest in the tour and medical expenses that your health insurance may not cover. When travel insurance is not purchased, customer will personally assume full responsibility for any financial loss associated with their travel arrangements. Trans-Bridge Tours, Inc. is not responsible for any financial loss due to the customer cancelling their tour. Any questions regarding travel insurance coverage must be addressed with the travel insurance company. For travel insurance information, visit www.transbridgetours.com.

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Itinerary is subject to change.

Trans-Bridge Tours, Inc.
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